

U.S. Appln. No.: 10/542,143

Atty. Docket No.: P70538US0

**Amendments to the Abstract**

Replace the abstract with the following replacement abstract:

~~The invention relates to a~~ A printing unit of a printing machine[[,]] ~~preferably a rotary printing machine[[,]] which is comprised of~~ has at least one ink transfer roller, and at least one bearing block movable relative to the printing unit frame, in which, in the printing position, one end of the ink transfer roller can be supported, and which releases that end of the ink transfer roller in its released position[[,]]. ~~and~~ The unit has a blade chamber holder[[,]] which carries at least one blade chamber that can be adjusted on the ink transfer roller and which is connected rotatably and displaceably with the bearing block in the printing position[[,]]. ~~whereby the~~ The blade chamber holder is supported permanently on the bearing block by ~~means of the~~ support elements on the bearing block.